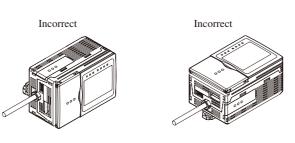


- Use the Extension Cable ZG2-XC CR: length 25m/15m/8m/3m for extending the cable between the Sensor Head and Sensor Controller. The total length differs according to the Extension cable.
- High-voltage lines and power lines must be wired separately from this product. Wiring them together or placing them in the same duct may cause induction, resulting in malfunction or damage.
- When using a commercially available switching regulator, make sure that the FG (Frame Ground) terminal is grounded.
- · If surge currents are present in the power lines, connect surge absorbers that suit the operating environment.
- · Before connecting/disconnecting the Sensor Head, make sure that the Sensor Controller is turned OFF. The Sensor Controller may break down if it is connected or disconnected while the power is ON.
- · Use only the specified combinations of Sensor Head and Sensor Controller.

3. Orientation when Installing the Sensor Controller To improve heat radiation, install the Sensor Controller only in the orientation show



Do not install the Sensor Controller in the following orientations.



## 4. Cleaning

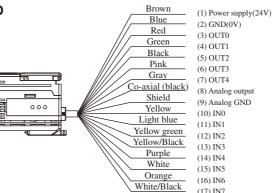
below

- · Do not use paint thinner, benzene, acetone or kerosene to clean the Sensor Controller. Doing so will melt the surface of the Sensor Controller.
- Use commercially available alcohol

# Communication with a Host Device

Before communicating with a host device, make sure that the product has started up. Also, clear the receive buffers on the device in use or perform other measures since undetermined signals might be output from the host interface when this product is started up.



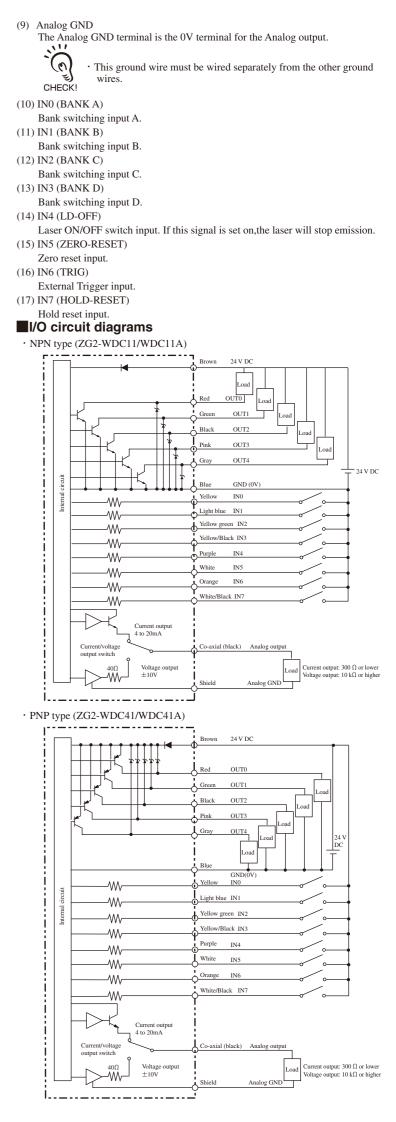


## (1) Power supply

This connects the 24 V DC ( $\pm 10\%$ ) power supply. When using a Sensor Controller with a PNP output, the power supply terminal is also the common I/O terminal for all I/O except for the Analog output.

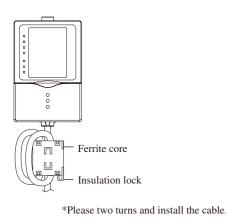
- . ()
  - Supply power from a DC power supply unit that has a countermeasure (safety ultra-low voltage circuit) built-in for preventing high voltages from occurring.
  - Wire the power supply separately from other devices. Wiring them together CHECK!
    - or placing them in the same duct may cause induction, resulting in malfunction or damage.
- (2) GND
  - The GND terminal is the 0V power supply terminal. When using a Sensor Controller with an NPN output, the GND terminal is also the common I/O terminal for all I/O except for the Analog output.
- (3) OUT0 (ALL PASS output) This outputs judgment results (ALL PASS).
- (4) OUT1 (NG output)
- This outputs judgment results (NG).
- (5) OUT2 (ERROR output)
- This turns on when an error is generated. (6) OUT3 (ENABLE output)
- This turns ON when the sensor is ready for TRIG input. OUT4 (GATE output) (7)
- This turns ON when the measurement data can be aquired. (8) Analog output
- The Analog output outputs a current or voltage in accordance with the measured value.

Item Model		Model	ZG2-WDC11/WDC11A	ZG2-WDC41/WDC41A	
Output method			NPN	PNP	
No. of mounted Sensors			1 per Sensor Controller		
Measurement time			5ms/8ms/16ms		
Unit of minimum display			10nm		
Range of display			-999.99999~999.99999		
Display LCD monitor		LCD monitor	TFT2.2-inch Color LCD (display dots:557×234pix)		
		LED monitor	<ul> <li>Judgement result indicator (color:orange):T1/T2/T3/T4</li> <li>Zero reset indicator (color:green):ZERO-RESET</li> </ul>	<ul> <li>Laser on indicator (color:green):LD ON</li> <li>Trigger indicator (color:green):TRIG</li> </ul>	
External I/F		Analog output	Selectable from 2types voltage/current output (selected by side switch on base) <ul> <li>At voltage output:-10 to +10V,output impedance:40Ω</li> <li>At current output:4 to 20mA,max.load resistance:300Ω</li> </ul>		
	Output	Judgement output (ALL-PASS/NG/ERROR)	NPN open-collector,30VDC,50mA max.,     PNP open-collector,50mA max.,       Residual voltage:1.2V max.     Residual voltage:1.2V max.	PNP open-collector,50mA max.,	
		Trigger assistance output (ENABLE/GATE)		Residual voltage:1.2V max.	
I/F		Laser off input(LD-OFF)	ON:Short-circuited with 0V terminal or 1.5V max. OFF:Open (leakage current:0.1mA max.) OFF:Open (leakage current:0.1mA max.)	ON-Supply voltage short circuited or within supply voltage -1 SV may	
	Input	Zero reset input(ZERO-RESET)			
		Trigger input (TRIG) Bank setting input (BANK A/BANK B/BANK C/BANK D)			
	~	USB2.0	1 port,FULL-SPEED[max.12Mbps],MINI-B		
	Serial I/O	RS-232C	1 port,max. 115200bps		
Functions	Bank selection		16banks per Sensor Controller		
		Sensitivity adjustment	MULTI/HIGH SPEED MULTI/AUTO/FIXED		
		Measurement items	Height/2-point step/3-point step/Edge position/Edge width/Angle/Intersection angle/Intersection coordinates/ Cross-sectional area/Calculations between tasks (max. 8 items simultaneously selectable)		
		Trigger mode	External trigger/Continuous		
Power supply voltage			21.6V DC to 26.4V DC(including ripple)		
Current consumption			0.8A max.		
Dialectic strength			Across all lead wires and controller case,1000VAC,50/60Hz,1min		
Ambient temperature			Operating:0 to 50°C, Storage:-15 to 60°C (with no icing or condensation)		
Ambient humidity			Operating and storage:35% to 85% RH (with no condensation)		
Degree of protection			IEC60529,IP20		
Vibration resistance (destructive)			Destruction:10 to 150Hz,0.35-mm single amplitude,10 times each X,Y,and Z directions for 8min		
Shock resistance (destructive)			Destruction:150m/s <sup>2</sup> ,3 times each 6 directions(up/down,left/right,forward/backward)		
Materials			Case: Polycarbonate (PC), Cable sheath: heat-resistant PVC		
Cord length			2m		
Weight			Approx.300g(including cord)		
Accessories			ZG2-WDC 1 : ferrite core (large) (1 p' ce), Insure Lock (1 p' ce), Instruction Sheet (This sheet)		
			ZG2-WDC 1A: ferrite core (large) (1 p' ce), ferrite core (sm. Insure Lock (1 p' ce), Instruction Sheet (Thi	all) (2 p' ces), s sheet), Smart Monitor ZG2 (exclusive PC software, CD-ROM), USB cable	

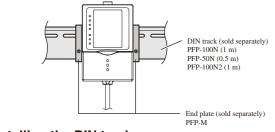


## Attaching the ferrite core

Attach the ferrite core (provided with the Sensor Controller) to the I/O cable of the Sensor Controller

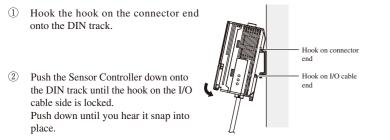


# Mounting



# Installing the DIN track

The following describes how to attach the 35 mm wide DIN track by quick, easy operation.



``(n) When Sensor Controllers are used gang-mounted, attach the End Plate (sold separately PFP-M) on the DIN track beforehand. Always hook the hook on the connector end on the DIN track first. CHECK! Hooking the I/O cable end on the DIN track first may impair the mounting strength of the DIN track attachment.

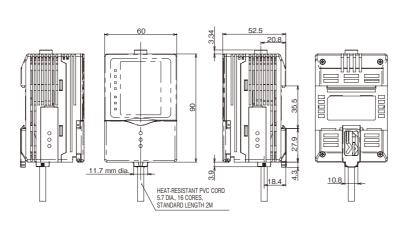
# Removing the DIN track

The following describes how to remove the Sensor Controller from the DIN track.

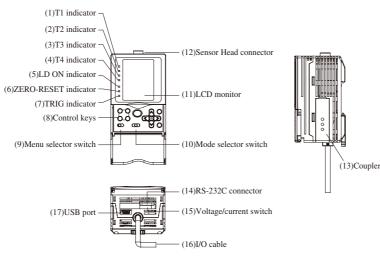
- ① Pull the hook on the I/O cable end of the Sensor Controller downwards.
- Lift up the Sensor Controller from the I/O cable, and remove it from the DIN track.

## Dimensions





# Part Names and Functions



# (1) T1 indicator

The T1 indicator lights When the judgement result of TASK1/TASK5 is [OK].

(2) T2 indicator

The T2 indicator lights When the judgement result of TASK2/TASK6 is [OK].

- (3) T3 indicator
- The T3 indicator lights When the judgement result of TASK3/TASK7 is [OK].
- (4) T4 indicator

The T4 indicator lights When the judgement result of TASK4/TASK8 is [OK].

## (5) LD ON indicator

The LD ON indicator lights while the Sensor Head is emitting a laser beam.

#### (6)ZERO-RESET indicator

(unit: mm)

- The ZERO-RESET indicator lights when the zero reset function is enabled.
- (7) TRIG indicator
  - The TRIG indicator lights while inputting the trigger signal.
- (8) Control keys

The Control keys are for setting measurement conditions and information.

- (9) Menu selector switch
- This switch selects the setup menu.
- STD : Standard menu.Select this mode when setting the minimum require items for measurement.
- EXP : Expert menu.Select this mode when making a more detailed setup.

## (10)Mode selector switch

- This switch selects the operating mode.
- FUN : Select this mode when setting measurement conditions.
- ADJ : Select this mode when adjusting the judgement threshold value.
- RUN : Select this mode when performing measurement.
- Output is performed only when the RUN mode is currently selected.

## (11)LCD monitor

The LCD monitor displays setup menus and images captured from the sensor head

#### (12)Sensor Head connector

This connector connects the Sensor Head.

## (13)Coupler

This coupler connects the Controller Unit when gang-mounting Sensor Controllers.

#### (14)RS-232C connector

Connect the RS-232C cable when you are connecting the Sensor Controller to a PLC or a personal computer.

#### (15) Voltage/current switch

The Voltage/Current switch selects between voltage output and current output.



Before operating this switch, make sure that the Sensor Controller is turned OFF. Also, make sure that the load connected to "Analog output wire (co-axial)

- Analog GND wire" satisfies the rating (see I/O circuit diagram) of the set
- CHECK! state (voltage or current output) before turning the Sensor Controller ON. Otherwise, the Sensor Controller may be damaged.

## (16)I/O cable

The I/O cable connects the Sensor Controller to the power supply and external devices, such as sync sensors or programmable controllers.

## (17)USB port

Connect the USB cable to the USB port to connect to a personal computer.

## Operating Environment

The recommended operating environment of SmartMonitorZG2 is as follows. Please check the system configuration of the PC connected to the controller and install the software

Item	Condition
OS	Windows 10 (32 bit / 64 bit)
	Windows 7 (32 bit / 64 bit)
	Windows XP (At least Service Pack 3, 32bit)
CPU	Intel Pentium III at least 1GHz(recommend 2GHz or more)
Memory	At least 1GB
Display	At least 1024 x 768 dots, at least 1.6 million Color

·Windows is a trademark or registered trademark of Microsoft Corporation ·Other system names and product names are trademarks or registered trademarks of each company.

look on I/O cable end

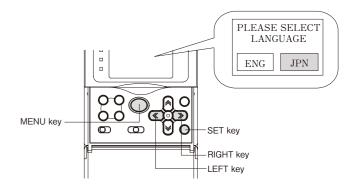


# How to Switch the Display Language to English

Only when power supply first time is turned on, The language switch menu is automatically displayed.Please select[ENG(English)] or [JPN(Japanese)] with a right and left key, and decide it with the SET key.

The content of the selection is reflected when starting.

\*If you want to start language selection menu since the second times,Please turn on power while pushing the menu key.



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	Contact: www.ia.omron.com
Re	egional Headquarters OMRON EUROPE B.V. Sensor Business Unit Carl-Benz-Str. 4, D-71154 Nufringen, Germany Tel: (49) 7032-811-0/Fax: (49) 7032-811-199
	OMRON ELECTRONICS LLC 2895 Greenspoint Parkway, Suite 200 Hoffman Estates, IL 60169 U.S.A. Tel: (1) 847-843-7900/Fax: (1) 847-843-7787
	OMRON ASIA PACIFIC PTE. LTD. No. 438A Alexandra Road # 05-05/08 (Lobby 2), Alexandra Technopark, Singapore 119967 Tel: (65) 6835-3011/Fax: (65) 6835-2711
	OMRON (CHINA) CO., LTD. Room 2211, Bank of China Tower, 200 Yin Cheng Zhong Road, PuDong New Area, Shanghai, 200120, China Tel: (86) 21-5037-2222/Fax: (86) 21-5037-2200